

## Production of EPAL Box-Pallet

The production of EPAL box pallets is allowed only with a valid EPAL licence.

The following working materials and documents are mandatory on the inspection day:

- proof of at least one valid Welder's qualification according to DIN EN ISO 9606-1 (formerly EN 287-1)
- Machines and production equipments
- welding machine
- welding equipment
- a riveting machine
- Requirements for the painting of Box Pallets (dipping or spraying process)
- a paint thickness measuring device (0 to 100 µm)
- material conform to measurements
- Workshop material certificate according to EN 10204-2.2
- a torque gauge (0 to 50 Nm) with locks
- one copy each of the UIC 435-3
- 40 EPAL Box-Pallets produced by yourself as a test sample



**EPAL Box Pallet**



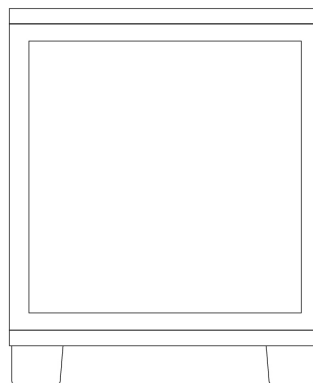
**EPAL Box Pallet (identification plate)**



**Length view 1.200 mm**



**Width view 800 mm**



**Front view**

